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FIG. 1

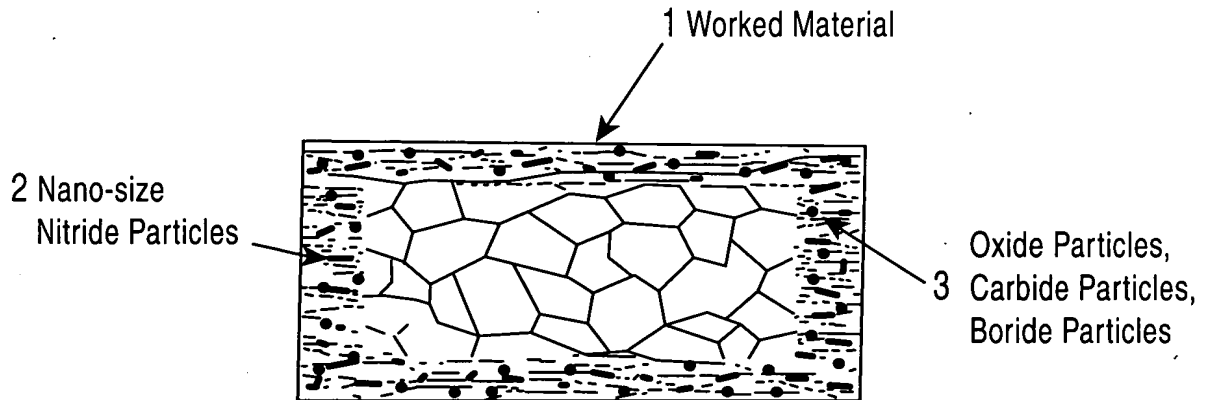
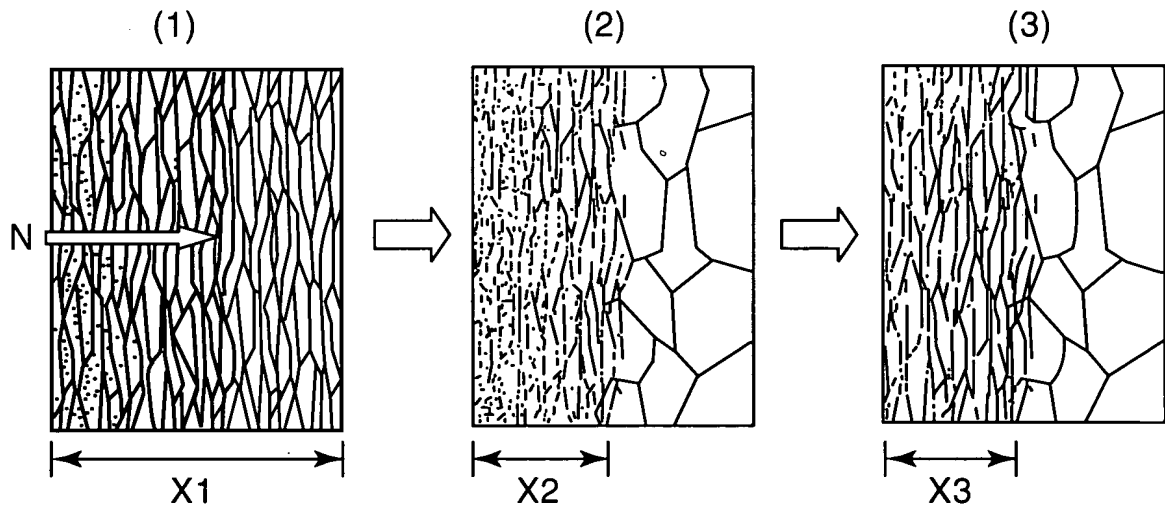


FIG. 2



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FIG.3(a)

Material After Second Nitriding

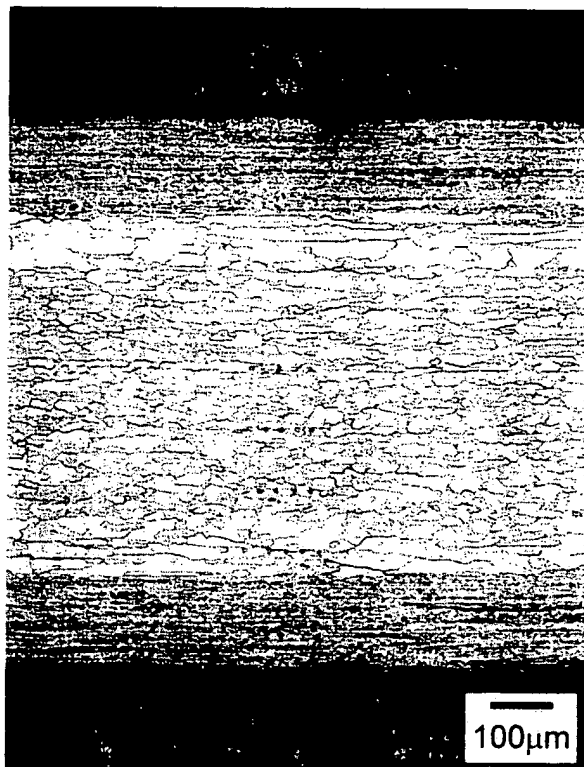


FIG.3(b)

Material After Fourth Nitriding

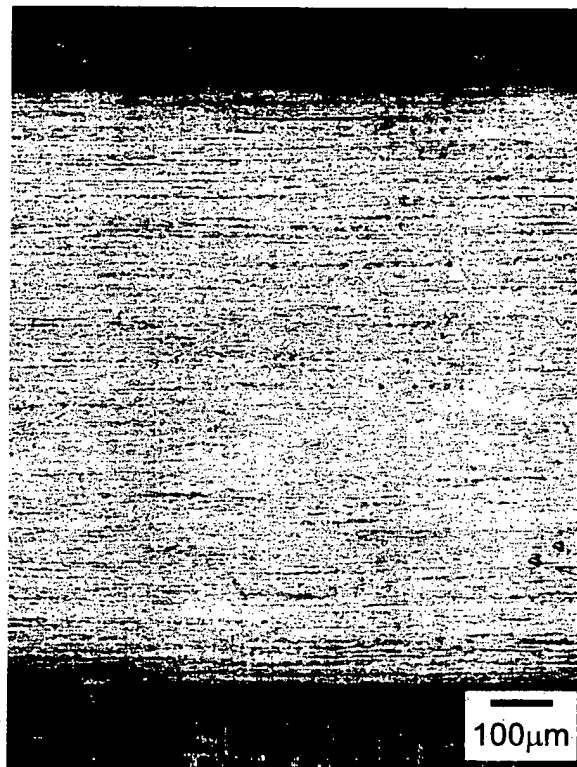


FIG.4

